



# Enhancing EV Battery Life and Safety

with Dielectric Materials



# BOYD

As electric vehicles become more prevalent, the eMobility industry's demand for robust, reliable battery systems has intensified.



High-power density environments in EV battery systems generate significant heat and are prone to electrical and environmental stresses. Dielectric materials play a crucial role in mitigating these risks by providing essential electrical insulation, thermal management, and mechanical protection.

# BOYD

Boyd stands at the forefront of developing and implementing advanced dielectric materials and solutions for the eMobility industry. Leveraging decades of experience in material science and engineering, Boyd has established itself as a trusted partner for EV manufacturers worldwide.

Our commitment to innovation and quality is reflected in our comprehensive range of dielectric solutions designed to enhance the safety, efficiency, and longevity of EV batteries.





## Dielectric Materials: Fundamentals and Applications

Dielectric materials do not conduct electricity but can support an electrostatic field. This property makes them essential for a wide range of applications where electrical insulation is required. Key characteristics of dielectric materials include high electrical resistance, low electrical conductivity, and the ability to store and release electrical energy.





#### TYPES OF DIELECTRIC MATERIALS

Dielectric materials come in various forms, each with unique properties suitable for specific applications:

#### **Polymers**

These dielectric materials are known for their flexibility, light weight, and ease of processing. Common polymer dielectrics include polycarbonate, polypropylene, and polyimide.

#### **Ceramics**

Inorganic dielectric materials like alumina and barium titanate are known for their high dielectric constant and stability at elevated temperatures.

#### **Glass**

Glass dielectrics offer excellent insulation properties and high resistance to environmental factors.

#### **Composites**

Combining polymers with other materials, composites can offer enhanced properties such as improved thermal stability and mechanical strength.



#### KEY PERFORMANCE METRICS

When engineers select dielectric materials for specific applications, they consider several key performance metrics:

#### **Dielectric Strength**

Measures a material's ability to withstand electric fields without breaking down.

#### **Thermal Conductivity**

Measures a material's ability to conduct heat, essential for effective thermal management in high-power applications.

#### **Permittivity (Dielectric Constant)**

Indicates how much electric charge a material can store.

#### **Mechanical Strength**

Includes properties such as tensile strength, impact resistance, and flexibility.



## Electrical Insulation: Preventing Short Circuits and Arcing in EV Batteries

Bus bars and electrical connections within EV batteries are susceptible to short circuits and arcing, which pose significant threats to the safety and performance of the battery system. These issues can lead to rapid degradation of battery cells, reduced efficiency, and even catastrophic failures such as fires. Therefore, robust electrical insulation is critical to prevent these hazards by providing a non-conductive barrier between conductive components, maintaining electrical integrity, and ensuring the safe operation of the battery system. Dielectric materials can also often function as flame barriers.





#### **Dielectric Tapes for Effective Insulation**

Boyd offers a range of high-quality dielectric tapes specifically designed for EV applications. These tapes provide a flexible and reliable insulating layer that wraps around bus bars and connections, preventing direct electrical contact and reducing the risk of short circuits. Engineered to withstand high voltages, Boyd's dielectric tapes maintain their insulating properties over the lifespan of the battery, ensuring continuous protection and safety.

#### **Optimizing Electrical Performance and Efficiency**

Proper electrical insulation not only enhances safety but also optimizes the electrical performance and flame resistance of EV batteries. By preventing electrical leakage and maintaining high conductivity, Boyd's insulation materials minimize energy loss and ensure efficient power distribution throughout the battery system. This contributes to the overall efficiency and reliability of the battery, helping to maximize the performance and range of EVs.

#### **Dielectric Adhesives for Secure Component Bonding**

Dielectric adhesives serve a dual purpose by bonding components securely while also providing electrical insulation. These adhesives are particularly effective to connect bus bars to battery cells, ensuring stable and reliable electrical connections. Boyd's dielectric adhesives deliver high bond strength and excellent insulating properties, maintaining the structural integrity of the battery pack and protecting against electrical failures.



# Thermal Management: Preventing Overheating and Thermal Runaway in EV Batteries

Thermal load management is a critical challenge in the design and operation of EV batteries. As EV batteries operate, they generate significant amounts of heat due to the high power densities involved. Without effective thermal management, EV batteries will overheat. Thermal runaway occurs when the heat generated within a battery cell exceeds the heat dissipated, causing a rapid increase in temperature. This can result in a chain reaction of overheating in adjacent cells, potentially leading to battery failure, fires, or even explosions. Therefore, effective heat dissipation is crucial to maintain optimal battery performance, safety, and long-term reliability.





#### **Advanced Thermal Management Technologies**

Boyd offers a comprehensive range of thermal management solutions designed to address the unique challenges of EV battery systems. Our expertise in material science, thermal management, and engineering enables us to develop advanced technologies that ensure efficient heat dissipation and optimal thermal performance.

## Thermal Interface Materials for Efficient Heat Transfer

Thermal interface materials (TIMs) are essential components in EV battery thermal management. TIMs enhance the thermal connection between heatgenerating components and heat sinks or cold plates, facilitating efficient heat transfer from the heat source to the cooling system. Boyd's high-performance TIMs, including thermal pads, gels, and pastes, fill microscopic gaps between surfaces, removing insulating air pockets to ensure maximum contact and heat transfer. These materials provide excellent thermal conductivity, low thermal resistance, and long-term stability, crucial to maintain uniform temperatures and prevent overheating.

# **Liquid Cooling Systems for Uniform Temperature Distribution**

Dielectric adhesives serve a dual purpose by bonding components securely while also providing electrical insulation. These adhesives are particularly effective to connect bus bars to battery cells, ensuring stable and reliable electrical connections. Boyd's dielectric adhesives deliver high bond strength and excellent insulating properties, maintaining the structural integrity of the battery pack and protecting against electrical failures.

#### **Cold Plate Technologies to Prevent Hotspots**

Cold plates directly cool heat-generating components within the battery pack. They provide a conductive path to transfer heat to the coolant system. Boyd's cold plate technologies, including high-volume brazed liquid cold plates, deliver durable, superior cooling performance. These cooling technologies efficiently dissipate heat, prevent, hotspots, and maintain uniform temperatures within the battery pack. By integrating cold plate solutions, Boyd helps ensure the safety and optimal performance of EV batteries under demanding conditions.



## Mechanical Protection: Ensuring EV Battery Durability and Longevity

EV batteries are subjected to various mechanical stresses throughout their operational life, including vibration from driving on different road surfaces, sudden impacts from potholes or collisions, and exposure to harsh environmental conditions such as moisture and chemicals. Vibration can lead to the loosening of components and micro-cracks in materials, while mechanical shock can cause structural damage or dislodgment of components. Moisture infiltration can result in corrosion and short circuits, and chemical exposure can degrade materials, compromising the battery's structural integrity and performance. These combined stresses can severely impact the battery's longevity, efficiency, and safety.





#### **Compression Pads to Absorb Mechanical Shock**

Boyd's compression pads are designed to absorb and dissipate mechanical shock and battery cell expansion or contraction, protecting EV batteries from vibration, impacts, and temperature cycling. These pads offer excellent shock absorption to cushion battery cells and components, reducing the risk of physical damage and enhancing the overall durability of the battery pack. They also reduce mechanical friction and the heat generated by it. By mitigating the effects of mechanical shock, friction, and expansion or contraction cycles, Boyd's compression pads extend the lifespan of the battery, improve battery durability, and ensure consistent performance.

## **Sealing and Gasket Solutions for Environmental Protection**

To protect EV batteries from environmental contaminants such as water, dust, and chemicals, Boyd's designs custom gaskets and seals made from a variety of materials, including foams, polymers, and adhesives. These sealing solutions offer superior ingress protection, preventing moisture and contaminants from entering the battery pack. This protection helps maintain the battery's integrity and performance under harsh conditions.



## Preventing Thermal Runaway: Adapting to Complex Battery Architectures

EV battery systems are becoming increasingly complex. These advancements increase the risk of thermal runaway, so proactive protective and preventive design that can adapt to various battery shapes, sizes, and configurations is necessary. EV battery packs are composed of numerous components, including individual battery cells, bus bars, and various electronic modules, all arranged in a compact and often irregular layout. This complexity is driven by the need to maximize energy density and efficiency while minimizing weight and space. Thermal runaway prevention materials must be highly adaptable to fit seamlessly into these varied and tight spaces without compromising performance. The ability to conform to complex shapes and configurations is crucial to maintain the integrity and effectiveness of thermal runway prevention in EV batteries.





#### **Agile Manufacturing and Design**

Boyd offers a range of flexible thermal runaway prevention solutions designed to meet the unique challenges of complex battery architectures. Our products leverage advanced industrial manufacturing capabilities to enhance the application of thermal runaway prevention technologies in EV batteries. Boyd leverages advanced engineered material processes that involve cutting, shaping, and applying material science with tight tolerances to ensure optimal fit and performance. Boyd's techniques ensure that materials are applied accurately and efficiently, enhancing the reliability and longevity of EV battery components.

# **High-Performance Dielectric Adhesives for Secure Bonding**

Boyd's high-performance dielectric adhesives provide both electrical insulation and secure component bonding. These adhesives bond tightly to various surfaces, ensuring that insulation remains securely in place even in the most intricate configurations. With excellent dielectric properties, Boyd's adhesives prevent electrical short circuits and enhance the overall safety and reliability of thermal runaway prevention technologies in the battery system.

#### **Dielectric Tapes and Films for Adaptable Insulation**

Dielectric tapes and films are critical components in Boyd's flexible insulation solutions. These materials often function as a flame barrier, critical to prevent thermal runaway in EV batteries. They offer exceptional conformability, allowing them to adapt to the complex shapes and configurations of EV battery components. Available in various thicknesses and widths, Boyd's dielectric tapes and films provide tailored solutions to meet the specific needs of different battery designs. They are engineered to offer high dielectric strength, thermal stability, and durability, ensuring reliable insulation and flame barrier performance under various operating conditions.



### Boyd is Your Trusted eMobility Solutions Partner

As a longtime leader in material science, thermal management, and a 3M Preferred Converter, Boyd is at the forefront of enhancing EV battery safety and longevity. Collaboration with industry pioneers like Boyd is crucial as the EV market expands, ensuring that electric vehicles safely meet the growing demands of modern transportation while advancing toward a more sustainable future.

By leveraging advanced dielectric materials, Boyd addresses the challenges posed by complex EV battery configurations. Our high-performance, customizable adhesives, tapes, and films ensure effective electrical insulation, thermal management, resistance to flame, and mechanical protection to maintain the safety, reliability, and performance of EV batteries. Boyd's industrial manufacturing capabilities further optimize the application of these materials, ensuring tight tolerances and superior quality.

Our IATF 16949 certified manufacturing operations across three continents assure that dielectric components exceed the rigorous demands of automotive quality management systems. Boyd's comprehensive solutions, backed by decades of expertise, innovation, and regional support, make us your ideal partner to enhance EV battery safety and efficiency. By leveraging our advanced materials and expertise, manufacturers can optimize their battery designs, improve safety, and extend the lifespan of EV batteries, driving the future of electric mobility.

